

**FOUNDRY DIVISION**

Description : **SCRAP CUTTING, MISC. WELD REPAIR OF MOULDING BOXES, WELDING OF M.S. MELTING TOOLS AND REINFORCEMENTS FOR SAND MOULD / CORE ETC.**

Tender Document No. : **FYM / CONT / 09 – 10 / 10**

Quantity : **500 MT**

**1. SCOPE OF WORK**

- a) Gas cutting of M.S. Scrap from FBM.
- b) Gas cutting of Steel and C.I. returns of foundry in required size and shape for furnace charge.
- c) Welding of M.S. Melting tools, like skimmer, spoons etc.
- d) Welding of reinforcements like gagers, grids for sand moulds and cores.
- e) Weld repair of Die tools.
- f) Welding of moulding boxes, ladle and other Foundry equipments.